

Volvo Penta Aquamatic SP Stern Drive

E Aquamatic (Long Hub)

AQ 280
AQ 290

SATURN PROP Stainless steel 3 blade Rubber Hub

B	D	P	R	PART NO.
4	15 1/2	15	R	8823-155-15
4	15 1/2	15	L	8824-155-15
4	15 1/2	17	R	8823-155-17
4	15 1/2	17	L	8824-155-17
4	15 1/2	19	R	8823-155-19
4	15 1/2	19	L	8824-155-19

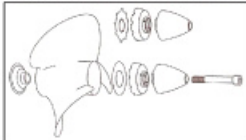
NEW SATURN PROP Stainless steel 3 blade Rubber Hub

B	D	P	R	PART NO.
3	15	15	R	8831-150-15
3	15	15	L	8832-150-15
3	15	17	R	8831-150-17
3	15	17	L	8832-150-17
3	15	19	R	8831-150-19
3	15	19	L	8832-150-19
3	15	21	R	8831-150-21
3	15	21	L	8832-150-21

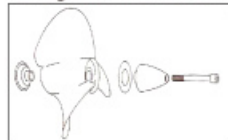
TITAN PROP Stainless steel 3 blade Rubber Hub

B	D	P	R	PART NO.
3	15 5/8	15	R	8841-156-15
3	15 5/8	15	L	8842-156-15
3	15 5/8	17	R	8841-156-17
3	15 5/8	17	L	8842-156-17
3	15 5/8	19	R	8841-156-19
3	15 5/8	19	L	8842-156-19
3	15 5/8	21	R	8841-156-21
3	15 5/8	21	L	8842-156-21
3	15 5/8	23	R	8841-156-23
3	15 5/8	23	L	8842-156-23

Standard Hub Installation

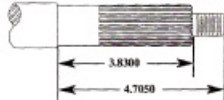


Long Hub Installation

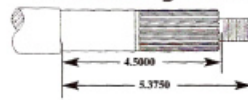


NEW SATURN

VOLVO Standard Shaft



VOLVO Long Shaft



OMC, Volvo Penta SX Drive

E SX Drive (19 Tooth Spline)

3.0 L, 4.3 L, 5.0L, 5.7L, 5.8L, 7.4L, 8.2L

	Thrust Washer (1/pack)	Spacer (1/pack)	Washer (2/pack)	Nut (1/pack)	Cotter Pin (4/pack)
E	Original VOLVO Part	Original VOLVO Part	Original VOLVO Part	Original VOLVO Part	Original VOLVO Part

Prop hardware for pressed in hub propeller.

HR TITAN 3 PROP Stainless steel 3 blade Rubber Hub

B	D	P	R	PART NO.
3	15	14	R	8651-150-14
3	15	14	L	8652-150-14
3	14 3/4	16	R	8651-148-16
3	14 3/4	16	L	8652-148-16
3	14 3/4	17	R	8651-148-17
3	14 3/4	17	L	8652-148-17
3	14 3/4	18	R	8651-148-18
3	14 3/4	18	L	8652-148-18
3	14 3/4	19	R	8651-148-19
3	14 3/4	19	L	8652-148-19
3	14 3/4	20	R	8651-148-20
3	14 3/4	20	L	8652-148-20
3	14 1/2	21	R	8651-145-21
3	14 1/2	21	L	8652-145-21
3	14 1/4	22	R	8651-143-22
3	14 1/4	22	L	8652-143-22
3	14	24	R	8651-140-24
3	14	24	L	8652-140-24

HR TITAN 4 PROP Stainless steel 4 blade Rubber Hub

B	D	P	R	PART NO.
4	14 1/2	15	R	8653-145-15
4	14 1/2	15	L	8654-145-15
4	14 1/4	17	R	8653-143-17
4	14 1/4	17	L	8654-143-17
4	14 1/8	18	R	8653-141-18
4	14 1/8	18	L	8654-141-18
4	14 1/8	19	R	8653-141-19
4	14 1/8	19	L	8654-141-19
4	14	20	R	8653-140-20
4	14	20	L	8654-140-20
4	14	21	R	8653-140-21
4	14	21	L	8654-140-21
4	14	22	R	8653-140-22
4	14	22	L	8654-140-22
4	14	23	R	8653-140-23
4	14	23	L	8654-140-23
4	14	25	R	8653-140-25
4	14	25	L	8654-140-25
4	14	27	R	8653-140-27



HR TITAN 4

Excellent Cruising Performance

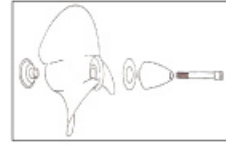
- * Four blade stainless steel propeller
- * Provides great stern lift and acceleration
- * High rake blade with large cupping design
- * Delivers powerful thrust and very smooth performance
- * Increased speed and fuel economy in the engine's mid-range
- * Excellent cruising performance

Volvo Penta Aquamatic SP Stern Drive

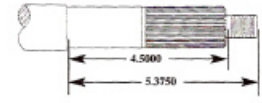
E Aquamatic (Long Hub)

AQ 280
AQ 290

Long Hub Installation



VOLVO Long Shaft



AMITA 3 Aluminum 3 blade Rubber Hub

B	D	P	R	PART NO.
3	15.5	13	R	8811-155-13
3	15	15	R	8811-150-15
3	15	15	L	8812-150-15
3	14.8	17	R	8811-148-17
3	14.8	17	L	8812-148-17
3	14.5	19	R	8811-145-19
3	14.5	19	L	8812-145-19
3	14.3	21	R	8811-143-21
3	14.3	21	L	8812-143-21
3	14.2	23	R	8811-142-23
3	14.2	23	L	8812-142-23

AMITA 3-E Plus Aluminum 3 blade Rubber Hub

B	D	P	R	PART NO.
3	16	13	R	8811-160-13
3	15.8	15	R	8811-158-15
3	15.8	15	L	8812-158-15
3	15.5	17	R	8811-155-17
3	15.5	17	L	8812-155-17
3	15.3	19	R	8811-153-19
3	15.3	19	L	8812-153-19
3	15.3	21	R	8811-153-21
3	15.3	21	L	8812-153-21

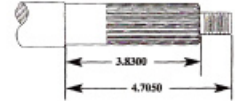
AMITA 4 Aluminum 4 blade Rubber Hub

B	D	P	R	PART NO.
4	14.75	15	R	8813-148-15
4	14.75	15	L	8814-148-15
4	14.5	17	R	8813-145-17
4	14.5	17	L	8814-145-17
4	14.25	19	R	8813-143-19
4	14.25	19	L	8814-143-19
4	14	21	R	8813-140-21
4	14	21	L	8814-140-21
4	14	23	R	8813-140-23

Standard Hub Installation



VOLVO Standard Shaft



E Aquamatic (Standard Hub)(Short Hub)

AMITA 3 Aluminum 3 blade Rubber Hub

B	D	P	R	PART NO.
3	15.5	15	L	8712-150-15
3	14.8	17	L	8712-148-17
3	14.5	19	L	8712-145-19
3	14.3	21	L	8712-143-21

AMITA 3-E Plus Aluminum 3 blade Rubber Hub

B	D	P	R	PART NO.
3	15.8	15	L	8712-158-15
3	15.5	17	L	8712-155-17
3	15.3	19	L	8712-153-19
3	15.3	21	L	8712-153-21

AMITA 4 Aluminum 4 blade Rubber Hub

B	D	P	R	PART NO.
4	14.75	15	L	8714-148-15
4	14.5	17	L	8714-145-17
4	14.25	19	L	8714-143-19
4	14	21	L	8714-140-21

OMC, Volvo Penta SX Drive

E SX Drive (19 Tooth Spline)

3.0 L, 4.3 L, 5.0L, 5.7L, 5.8L, 7.4L, 8.2L

	Thrust Washer (1pack)	Spacer (1pack)	Washer (2pack)	Nut (1pack)	Cotter Pin (4pack)
E	Original VOLVO Part	Original VOLVO Part	Original VOLVO Part	Original VOLVO Part	Original VOLVO Part

Prop hardware for pressed in hub propeller.

AMITA 3 Aluminum 3 blade Rubber Hub

B	D	P	R	PART NO.
3	15.5	13	R	8611-155-13
3	15	15	R	8611-150-15
3	15	15	L	8612-150-15
3	14.8	17	R	8611-148-17
3	14.8	17	L	8612-148-17
3	14.5	19	R	8611-145-19
3	14.5	19	L	8612-145-19
3	14.3	21	R	8611-143-21
3	14.3	21	L	8612-143-21
3	14.2	23	R	8611-142-23
3	14.2	23	L	8612-142-23

AMITA 3-E Plus Aluminum 3 blade Rubber Hub

B	D	P	R	PART NO.
3	16	13	R	8611-160-13
3	15.8	15	R	8611-158-15
3	15.8	15	L	8612-158-15
3	15.5	17	R	8611-155-17
3	15.5	17	L	8612-155-17
3	15.3	19	R	8611-153-19
3	15.3	19	L	8612-153-19
3	15.3	21	R	8611-153-21
3	15.3	21	L	8612-153-21

AMITA 4 Aluminum 4 blade Rubber Hub

B	D	P	R	PART NO.
4	14.75	15	R	8613-148-15
4	14.75	15	L	8614-148-15
4	14.5	17	R	8613-145-17
4	14.5	17	L	8614-145-17
4	14.25	19	R	8613-143-19
4	14.25	19	L	8614-143-19
4	14	21	R	8613-140-21
4	14	21	L	8614-140-21
4	14	23	R	8613-140-23



AMITA 3 - E Plus



AMITA 4

Volvo Penta Dual Props

DP 280, DP 290

Aluminum Propellers

Aluminum 3 blade
Rubber Hub

Front propeller

B	D	P		PART NO.
3	15.5	17	Front	8512-155-17
3	15.3	19	Front	8512-153-19
3	15.3	21	Front	8512-153-21



Front propeller

Aluminum 4 blade
Rubber Hub

Rear propeller

B	D	P		PART NO.
4	13.75	17	Rear	8513-138-17
4	13.75	19	Rear	8513-138-19
4	13.75	21	Rear	8513-138-21



Rear propeller

Stainless Steel Propellers

Stainless steel 3 blade
Rubber Hub

Front propeller

B	D	P		PART NO.
3	15	15	Front	8532-150-15
3	15	17	Front	8532-150-17
3	15	19	Front	8532-150-19
3	15	21	Front	8532-150-21



Front propeller

Stainless steel 3 blade
Rubber Hub

Rear propeller

B	D	P		PART NO.
3	13.5	15	Rear	8531-135-15
3	13.3	17	Rear	8531-133-17
3	13	19	Rear	8531-130-19
3	13	21	Rear	8531-130-21

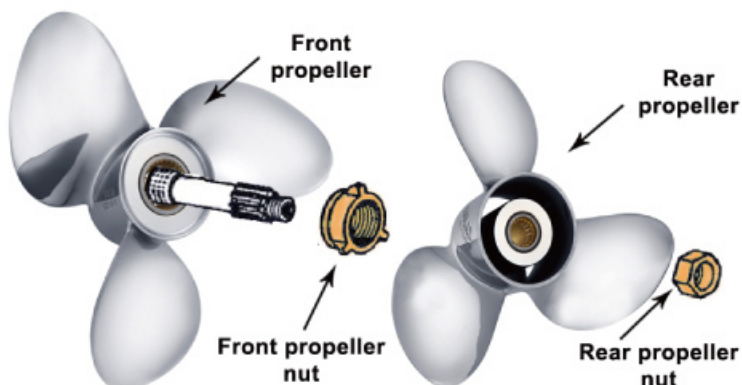


Rear propeller

	Thrust Washer (1/pack)	Spacer (1/pack)	Washer (2/pack)	Nut (1/pack)	Cotter Pin (4/pack)
E	Original VOLVO Part	Original VOLVO Part	Original VOLVO Part	Original VOLVO Part	Original VOLVO Part

Prop hardware for pressed in hub propeller.

Volvo Penta Dual Props



**Volvo Penta
A & B Series
DP280,290**



Volvo Duo Props may require special tools to install. This prop requires OEM hardware to install. Please consult OEM manual for proper installation and for torque specs.

Volvo Part #	Front propeller (SST propeller)	Rear propeller (SST propeller)	Front propeller (ALUMINUM propeller)	Rear propeller (ALUMINUM propeller)
B2	8532-150-15	8531-135-15		
A2	8532-150-17	8531-133-17	8512-155-17	8513-138-17
B3	8532-150-17	8531-133-17	8512-155-17	8513-138-17
(Heavy) A3	8532-150-17	8531-130-19	8512-155-17	8513-138-19
A3	8532-150-19	8531-130-19	8512-153-19	8513-138-19
B4	8532-150-19	8531-130-19	8512-153-19	8513-138-19
(Heavy) A4	8532-150-19	8531-130-19	8512-153-19	8513-138-19
A4	8532-150-19	8531-130-21	8512-153-19	8513-138-21
B5	8532-150-19	8531-130-21	8512-153-19	8513-138-21
A5	8532-150-19	8531-130-21	8512-153-19	8513-138-21
A6	8532-150-21	8531-130-21	8512-153-21	8513-138-21
B6	8532-150-21	8531-130-21	8512-153-21	8513-138-21
(Light) A7	8532-150-21	8531-130-21	8512-153-21	8513-138-21

* Check with engine manufacture for complete prop hardware listings. SOLAS does not make all hardware required for all motors made.